

SMARTFLOOR

ProAce/Expert/Jumpy Installation Manual



Manual nr 15010842
Rev 0 Loyds Industri AS 2015-08-27

Revision Record

Rev nr	Date	Page	Picture	Update	New	Deleted steps

Recommended torque for screws:

4,2mm Selfdrilling: 3,6 NM

6mm: 6 NM

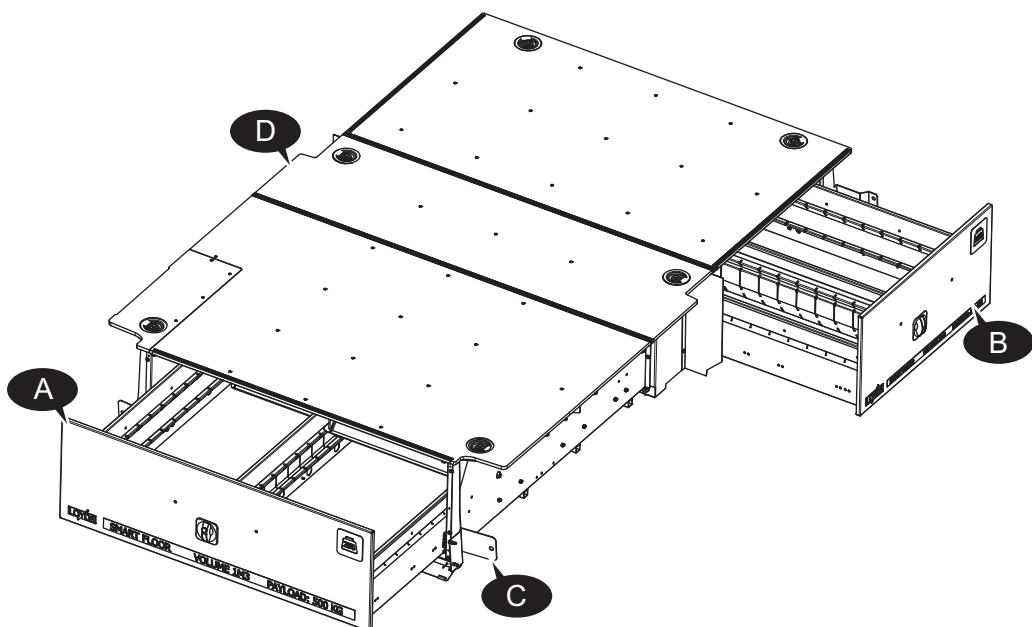
8mm: 10 NM

10mm: 42 NM

Tools

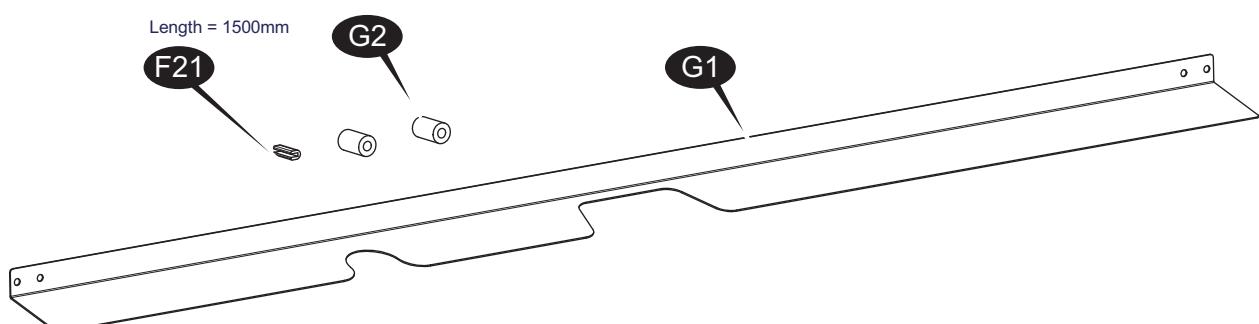
		Torx Bits TX 20 TX 25 TX 30	

15010500 Kit complete PEJ L2 2SLD



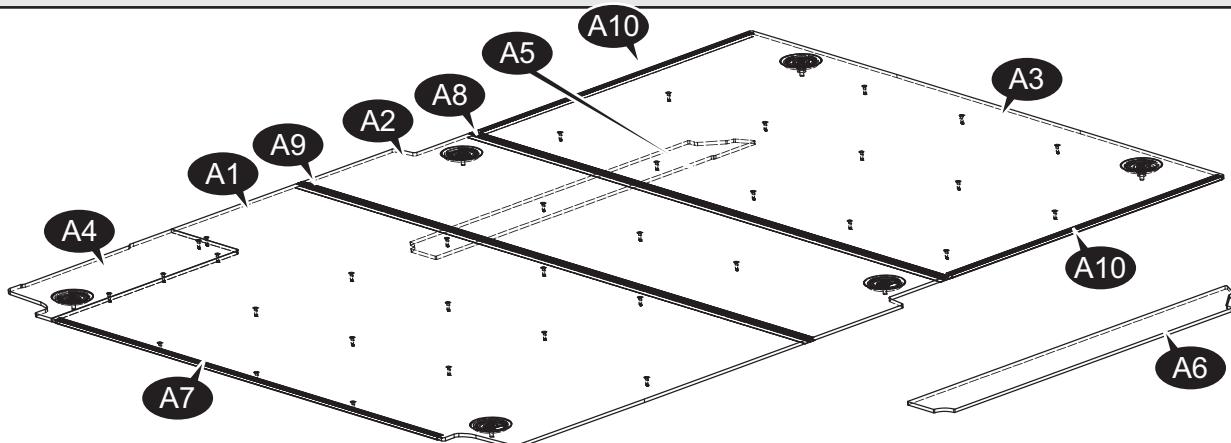
Item	Quantity	Part Number	Description
A	1	15009300	RD rear drawer complete assy
B	1	15010533	FD1sh Drawer complete assy
C	1	15010508	Steel bracket set PEJ L2
D	1	15010510	Floor kit PEJ L2 2SLD

15010653 Supplement Kit for SwingUp PEJ



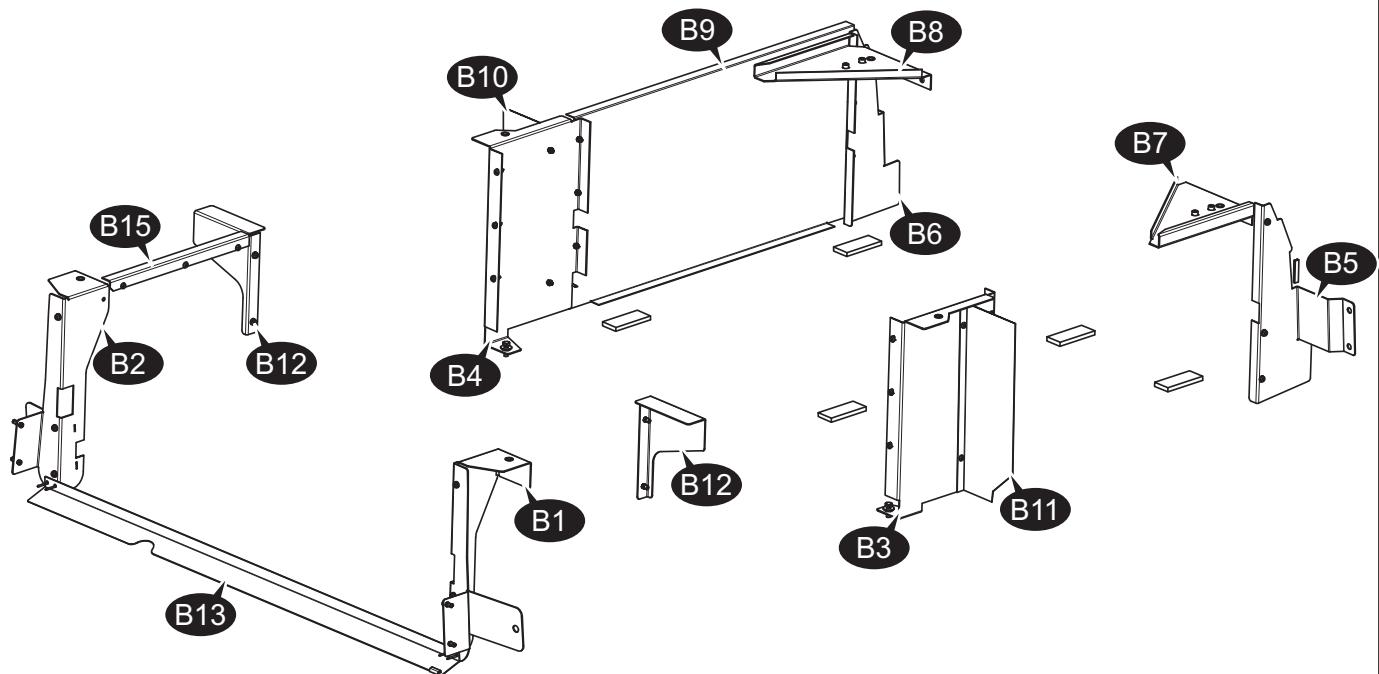
G1	1	15010537	Cover Angle Rear Lower SwUp PEJ
G2	2	15010652	Spacer Ø8,3x18x20 Nylon Black
F21	3	461 00 28	Edge Profile Black L=1500mm

15010510 Floor kit PEJ L2 2SLD



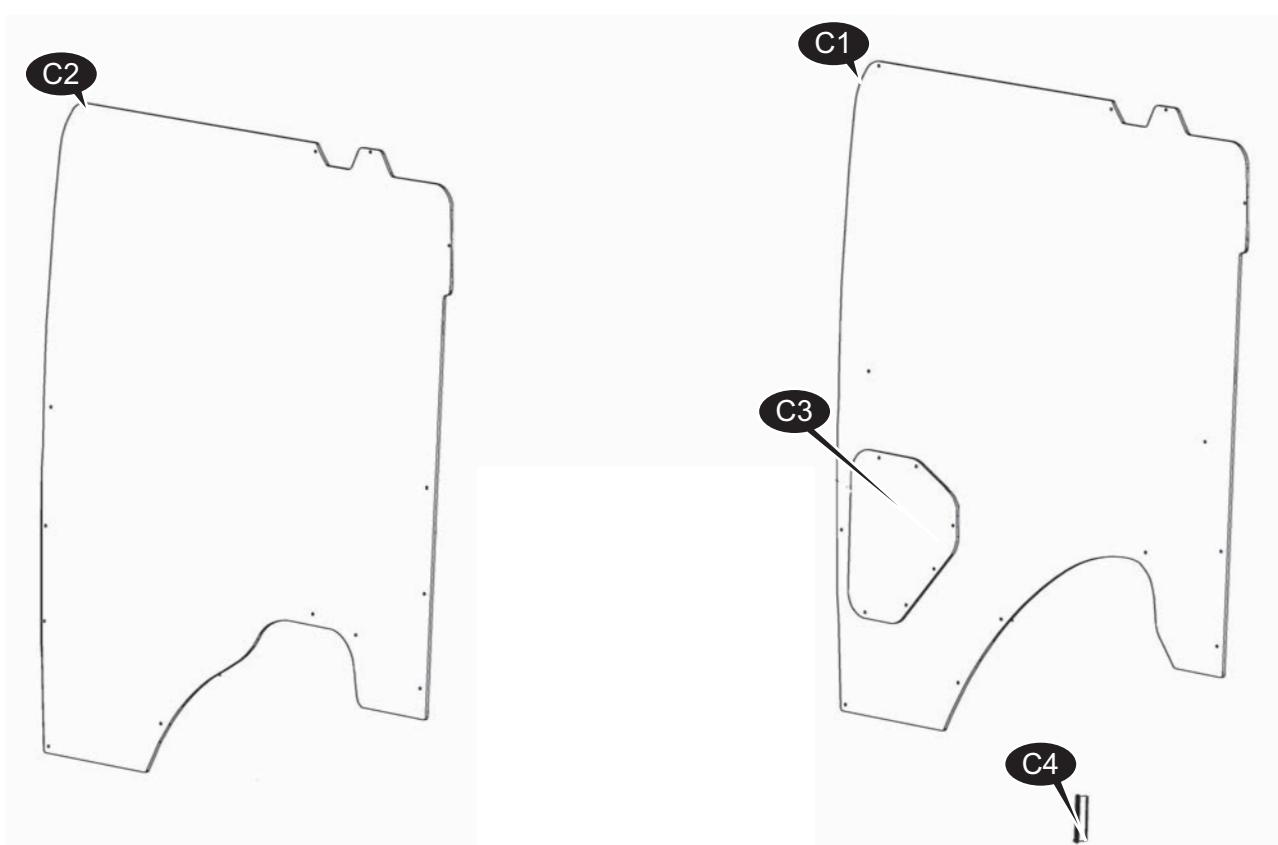
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A1	1	15010501	Rear floor PEJ L2
A2	1	15010502	Middle floor PEJ L2
A3	1	15010503	Front floor PEJ L2
A4	1	15010654	Floor hatch rear left PEJ
A5	1	15010536	Floor cover Slide door left PEJ
A6	1	15010535	Floor cover slide door right PEJ
A7	1	15010505	U-profile 12mm L=1185
A8	1	15010506	H-profile 12mm L=1470
A9	1	15010507	H-profile 12mm L=1585
A10	2	15009882	U-profile 12mm L=845
A11	1	15010504	Fitting kit floor set PEJ L2

15010508 Steel bracket set PEJ L2



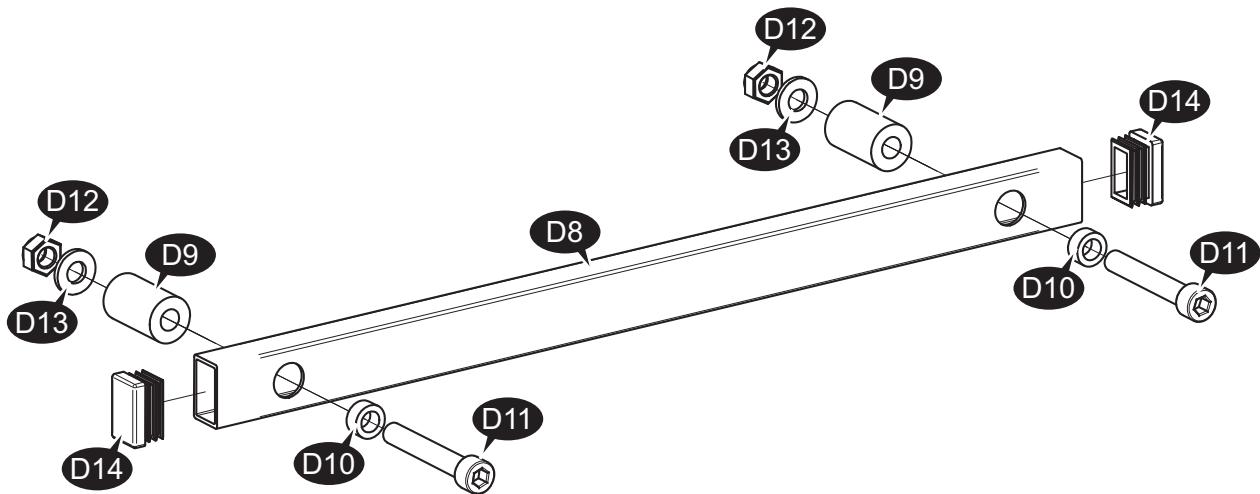
Item	Quantity	Part Number	Description
B1	1	15010521	Bracket rear right PEJ ASSY
B2	1	15010522	Bracket rear left PEJ ASSY
B3	1	15010523	Bracket middle right PEJ ASSY
B4	1	15010524	Bracket Middle left PEJ ASSY
B5	1	15010525	Bracket front right PEJ ASSY
B6	1	15010526	Bracket front left PEJ ASSY
B7	1	15010528	Bracket latchcup Oframe right PEJ ASSY
B8	1	15010529	Bracket latchcup Oframe left PEJ ASSY
B9	1	15010530	Cover LH Outer frame FD1
B10	1	15010531	Cover left slide door PEJ
B11	1	15010532	Cover right slide door PEJ
B12	2	15010225	Bracket stiffener middle right T5 ASSY
B13	1	15010511	Cover angle rear lower PEJ
B14	1	15010509	Fitting kit steel bracket set PEJ L2
B15	1	15010650	Angle for hatch PEJ

Panels for L2H1



Item	Quantity	Part Number	Description
C1	1	15007518	Panel side rear left L2H1
C2	1	15007519	Panel side rear right L2H1
C3	1	15007522	Cover side panel rear left
C4	1	15007562	Fitting kit panel base set L2H1

15010236 Handle Assy

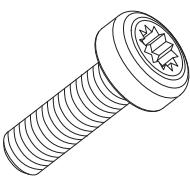
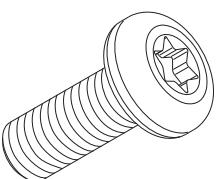
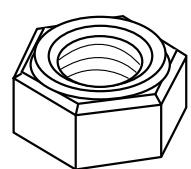
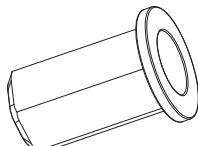
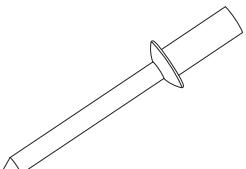
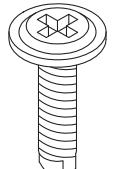
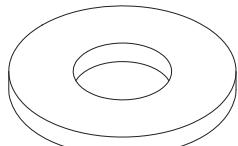
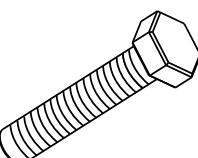
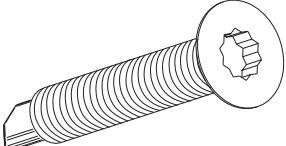
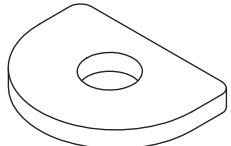
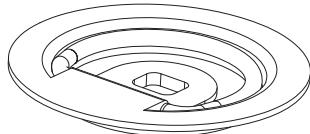
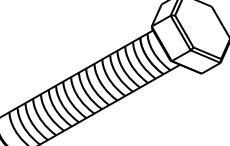
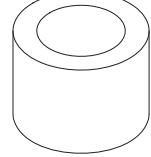
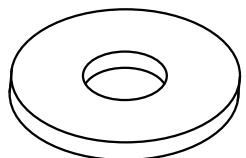
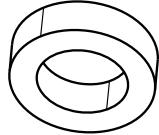
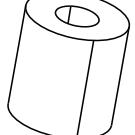
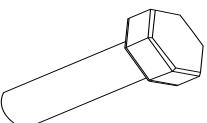
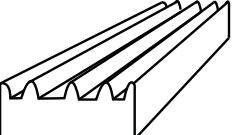


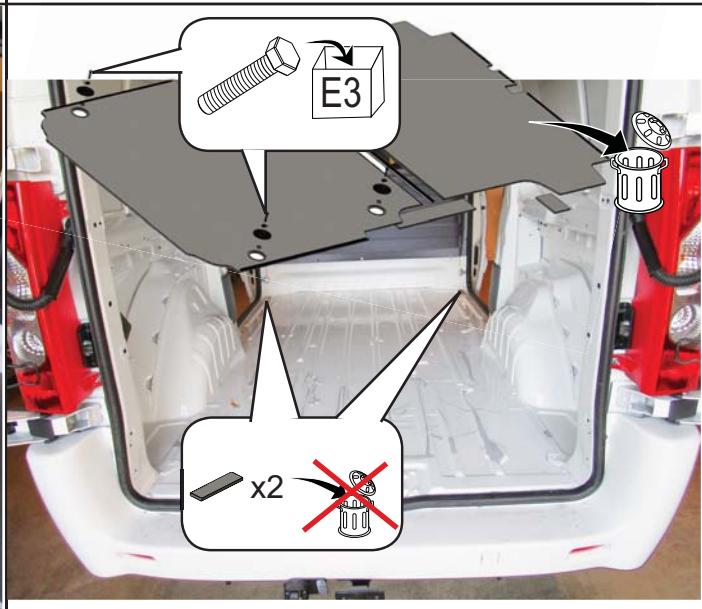
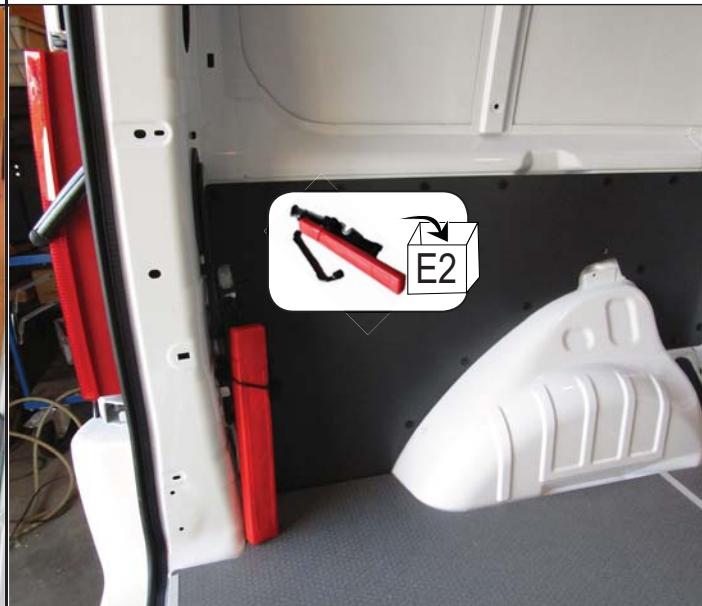
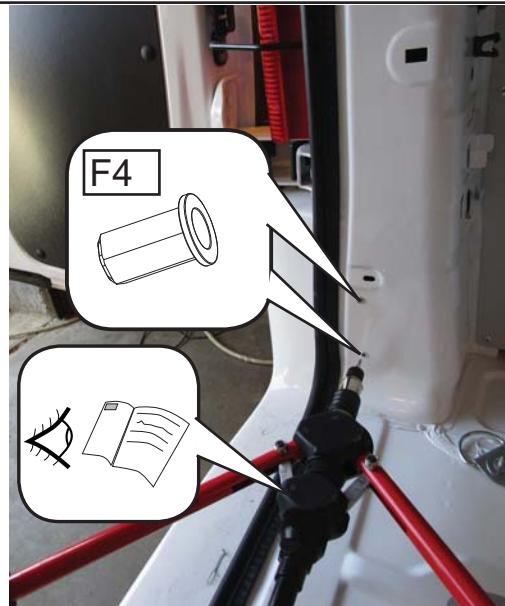
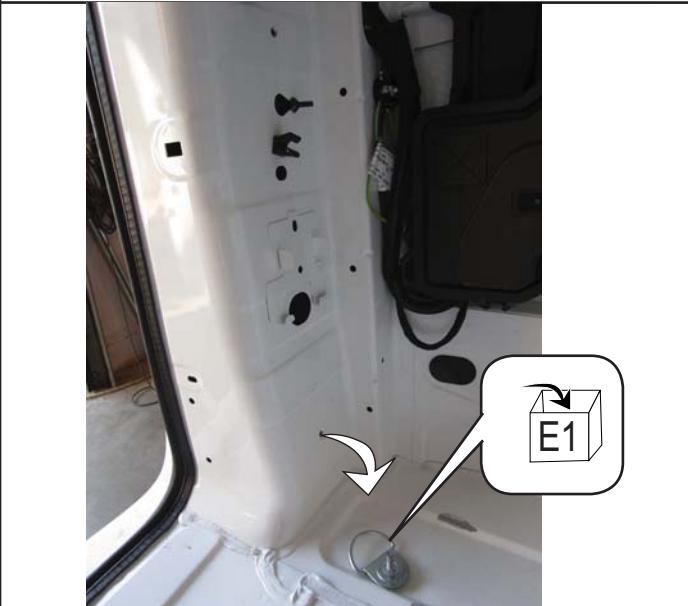
15010236 Handle Assy

Item	Quantity	Part Number	Description
D8	1	15009441	Handle Tube 25x15x286
D9	2	15009442	Spacer Ø8,3x18x30 Nylon Black
D10	2	15009443	Spacer Ø8,1x13x6mm Galv
D11	2	15009444	Screw M8x50 Cylinderh Hex
D12	2	8 NMU	Mutter M8 Nyloc DIN985
D13	2	8,4x17x2	M8 Washer, DIN 125
D14	2	15009438	End Plug Tube 25x15 Inside

Important: If swing up rear door, replace D9 with G2 from 15010653 supplement kit on page 3, on rear-extending drawer only.

Fitting Kit

F1		F2		F3	
	15004443 M5x16 TX20 pan (DIN 7985)		15003551 M6x16 TX30 pan (DIN 7985)		6 NMU M6 Self locking nut, DIN 985-8
F4		F5		F6	
	15005027 M5 Popnut Hex-body		5x12 NSS Poprivet Steel, Black		4,2x19 FL Selvborr skrue, flathode, elzn
F7		F8		F9	
	15009916 Washer 30x13x3 Elz		05-99406 Avstandskloss gulvskjøt		8x40 6KS M8x40 mm Bolt, DIN 933, sort
F10		F11		F12	
	15009568 Screw 4,8x32 Selfdrill Counters Torx Elz		15005884 Washer Latchcup for Ø8		15005497 Latch Cup Black Ø90 Ø12x15 1000Kp
F13		F14		F15	
	5745 Dist Sleeve Fix Eye		15004713 M8x50 screw, DIN 933, black ElZn+Cr3		15001584 Distansehylse D20 d13 h15
F16		F17		F18	
	8,4x23x2 M8 Stoppkive, DIN 9021		11,3x18x4 Plastic spacer, B-219		11,3x18x12 Distansehylse B-223, plast
F19		F20	L=1500mm 	F21	L=1300mm (+1500 for swingup supplement kit) 
	8x25 6K BI Hex-bolt DIN 933		36.721004 Window rubber profile		461 0028 Edge profile black

1.**L&R****2.****3.****4.****5.****L&R****6.****L&R**

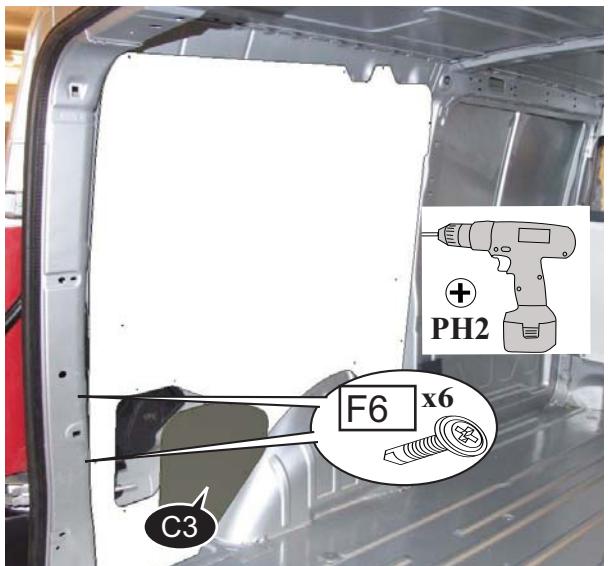
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LH



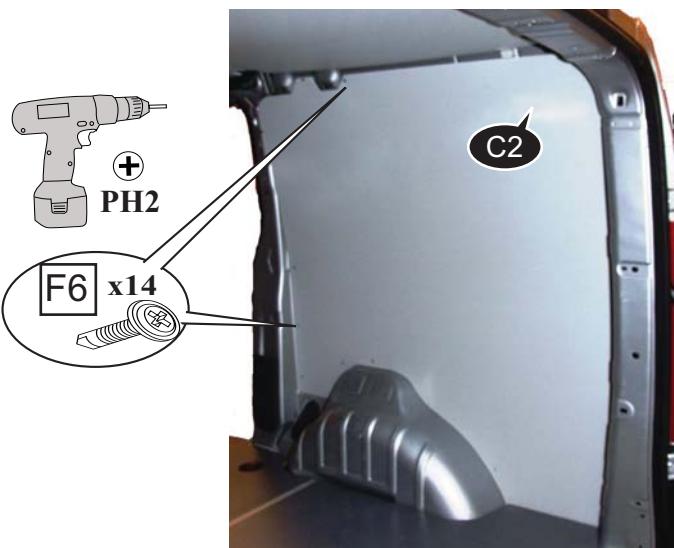
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LH



9.

RH



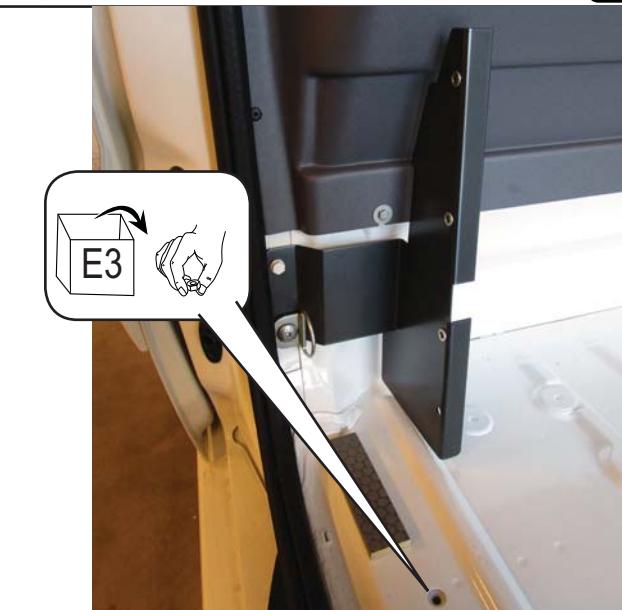
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RH



11.

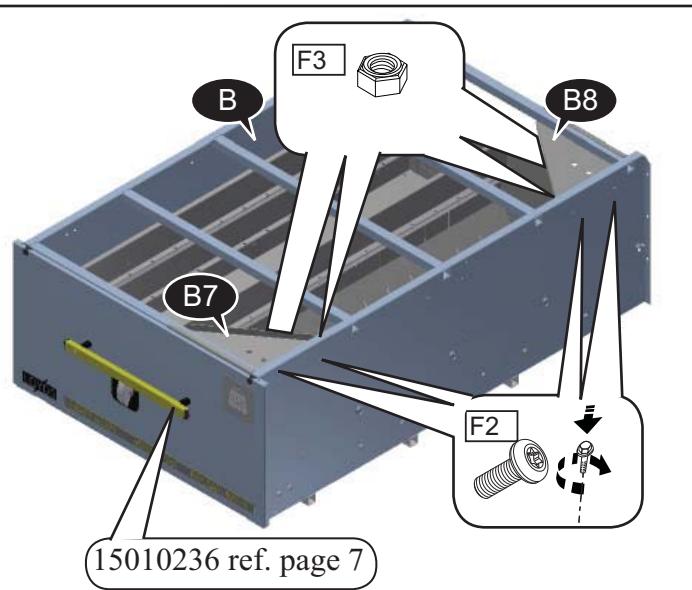
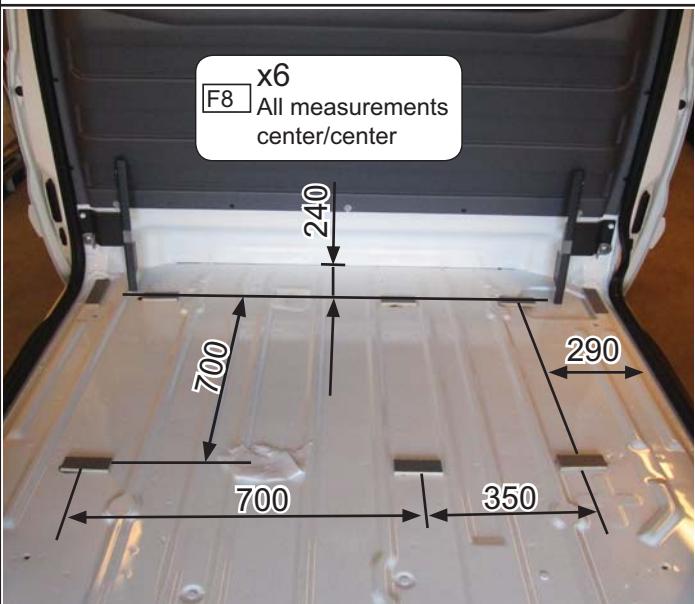
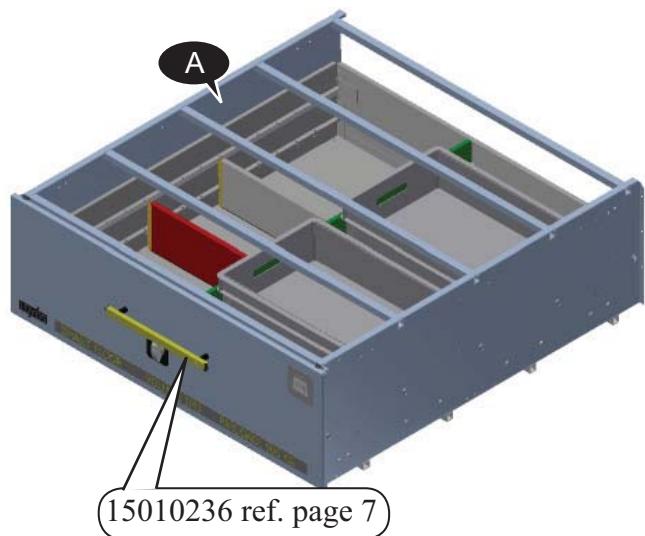
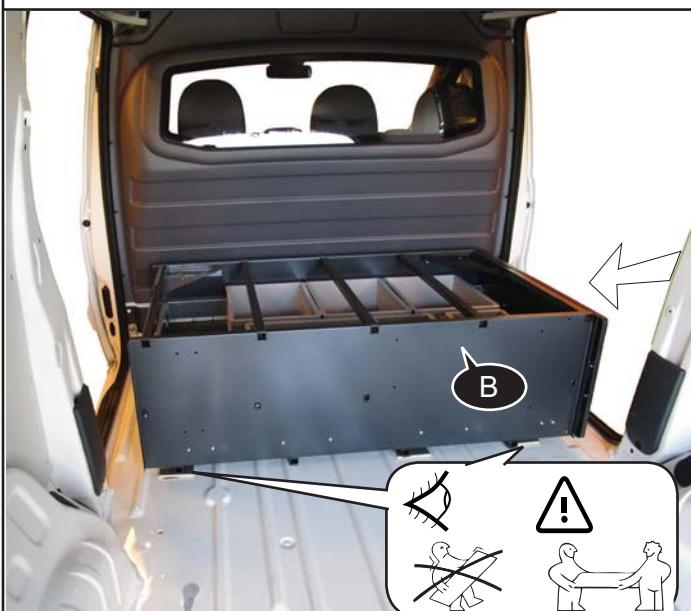
LH



12.

LH

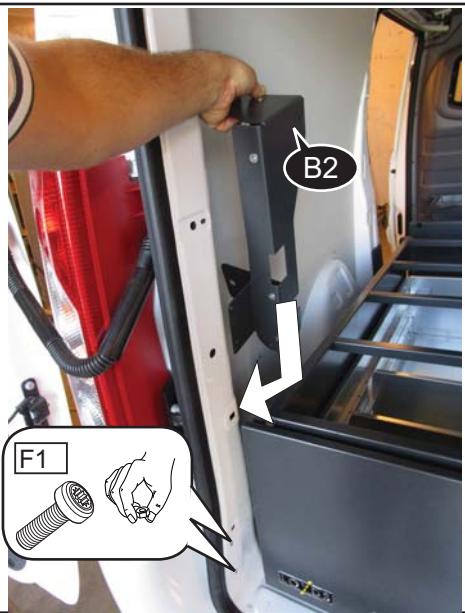


13.**RH****14.****15.****16.****17.****RH**

19.

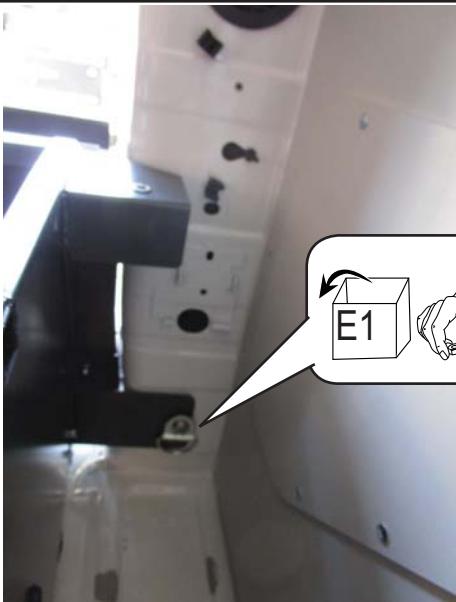


20.



21.

LH



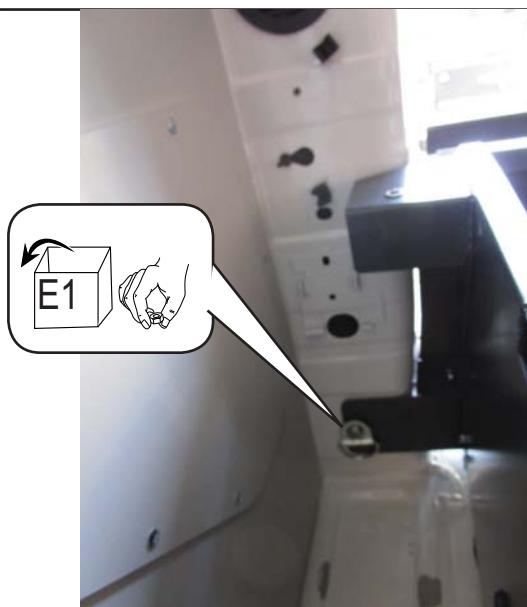
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RH



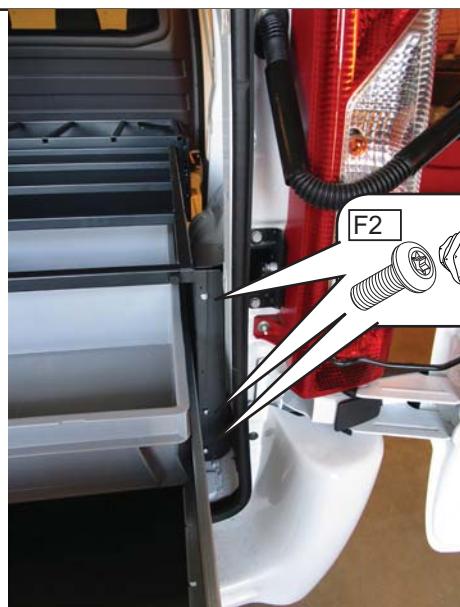
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RH



24.

L&R



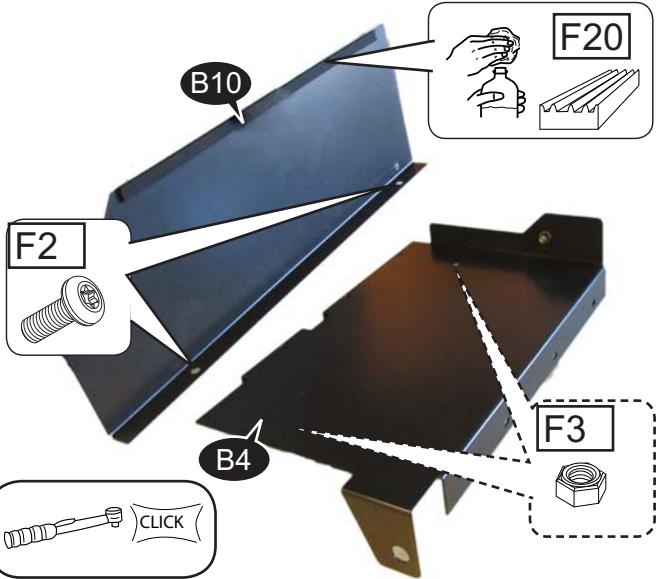
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LH



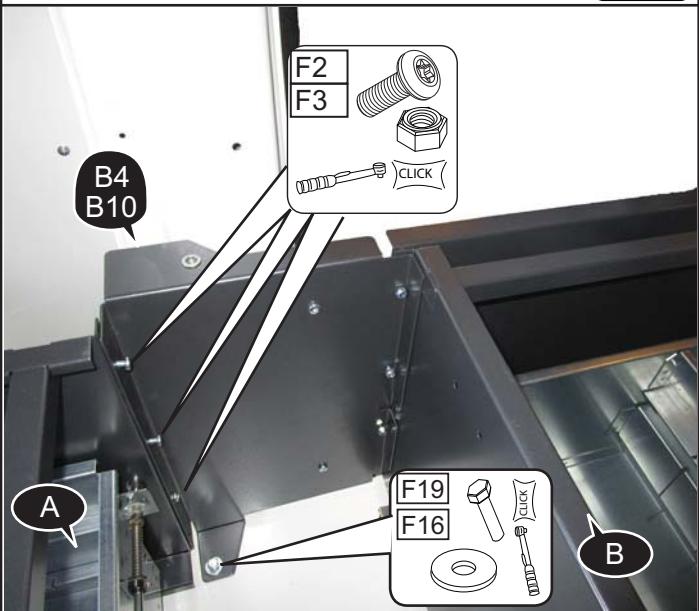
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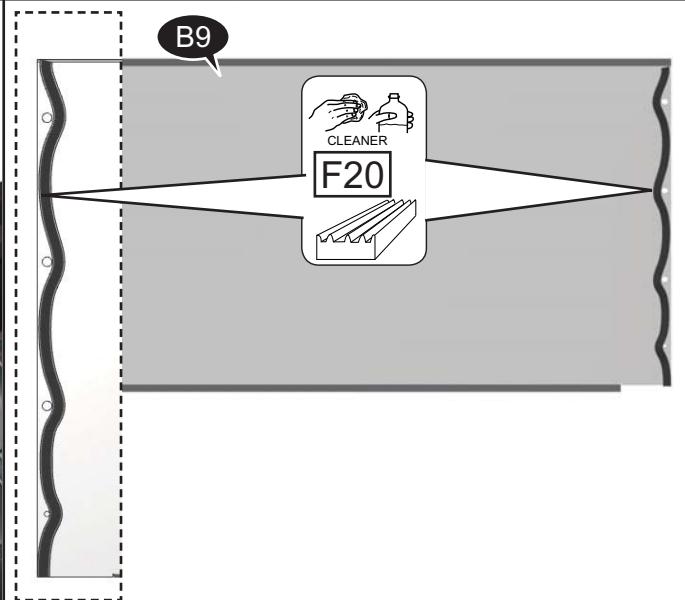


27.

LH

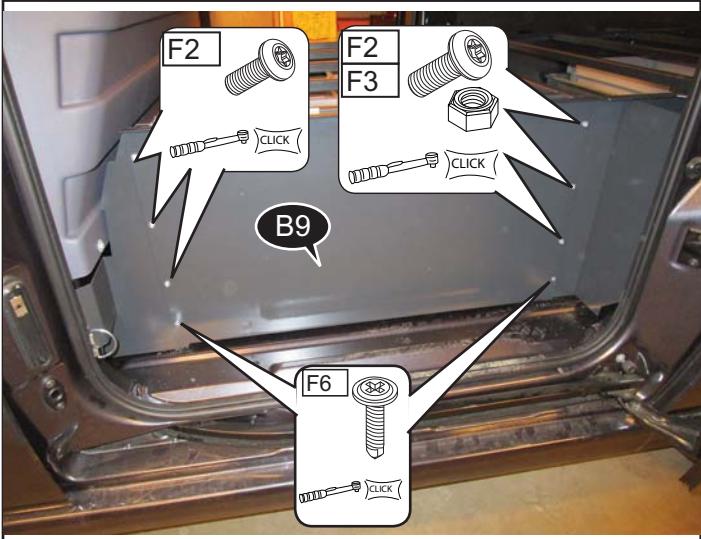


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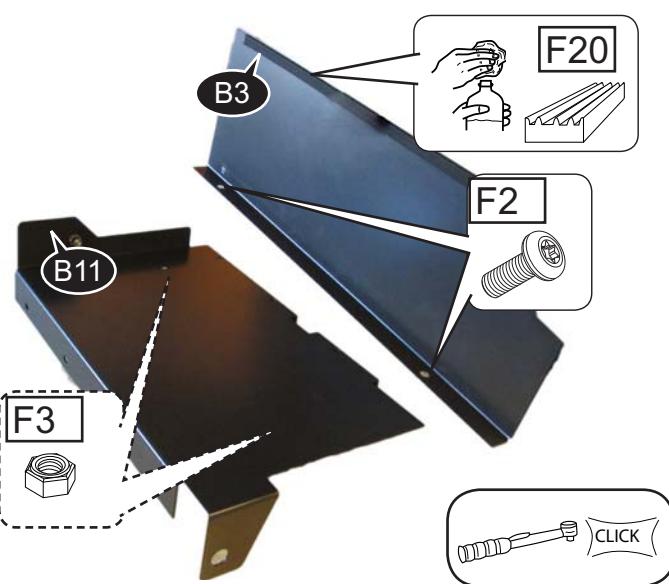
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LH



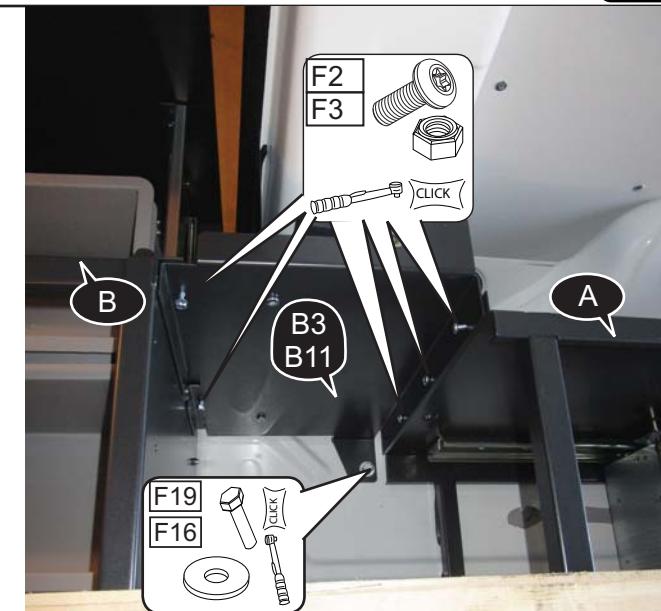
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RH



31.

RH



32.

L&R



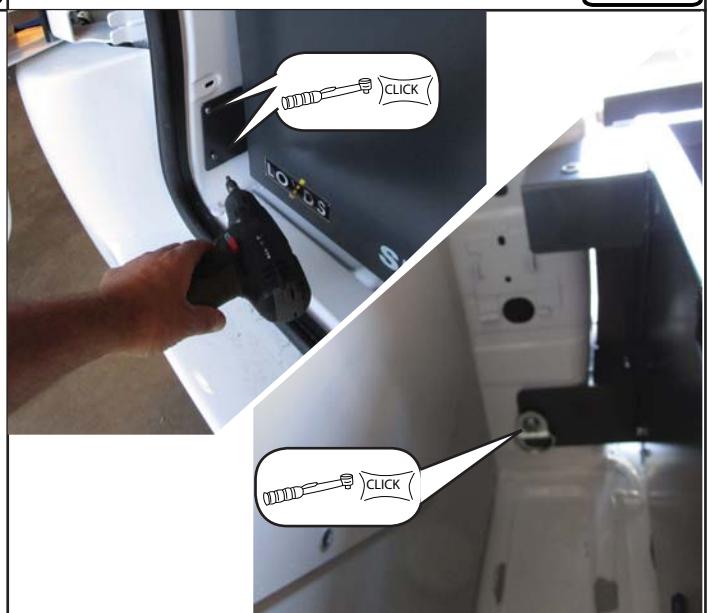
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RH



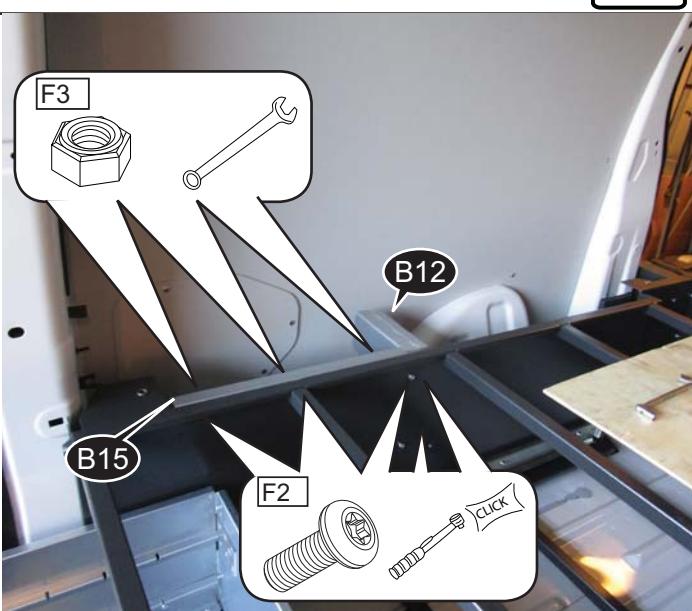
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L&R



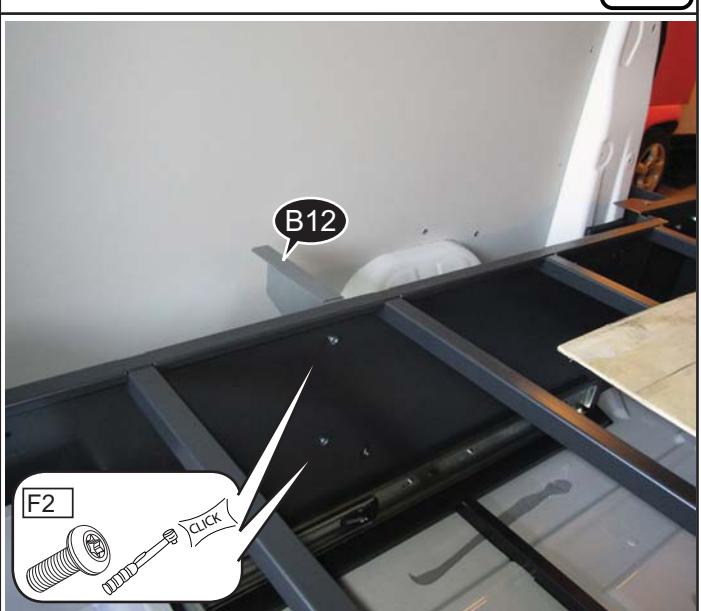
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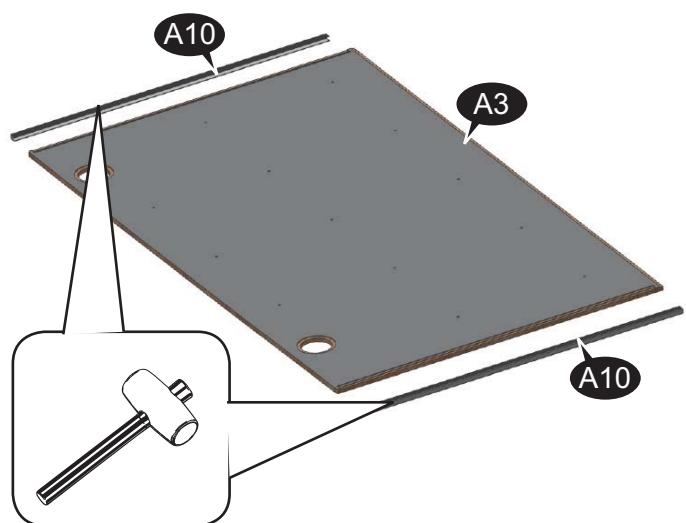
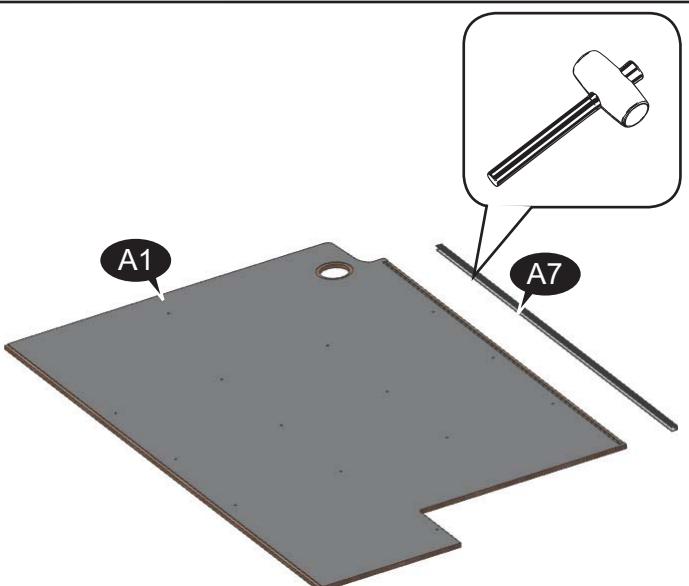
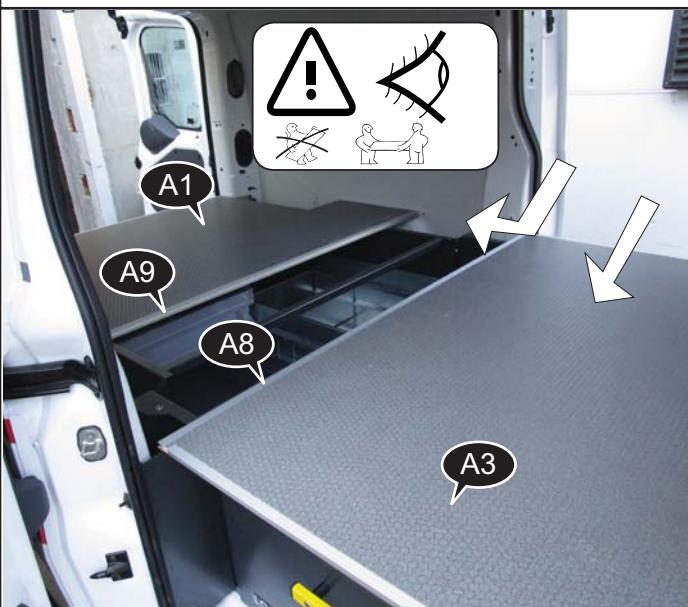
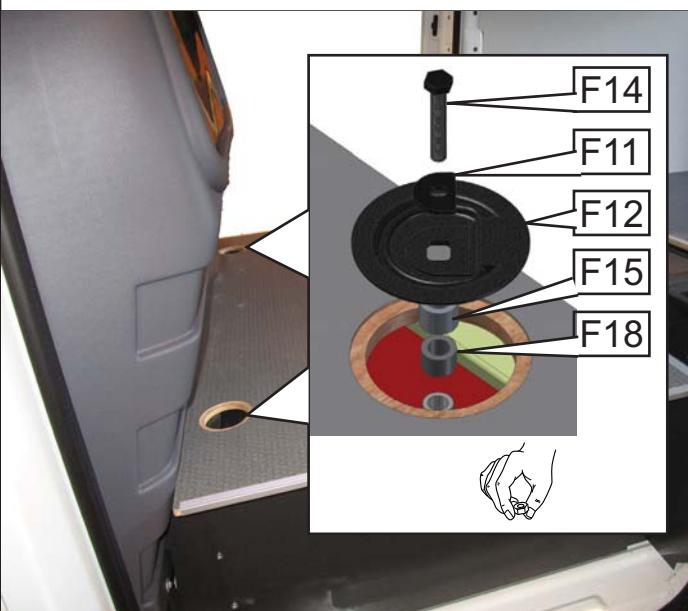
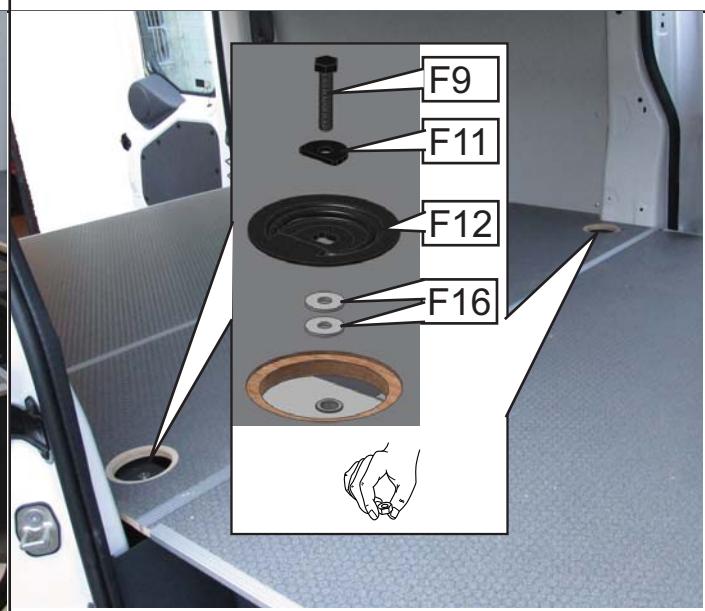
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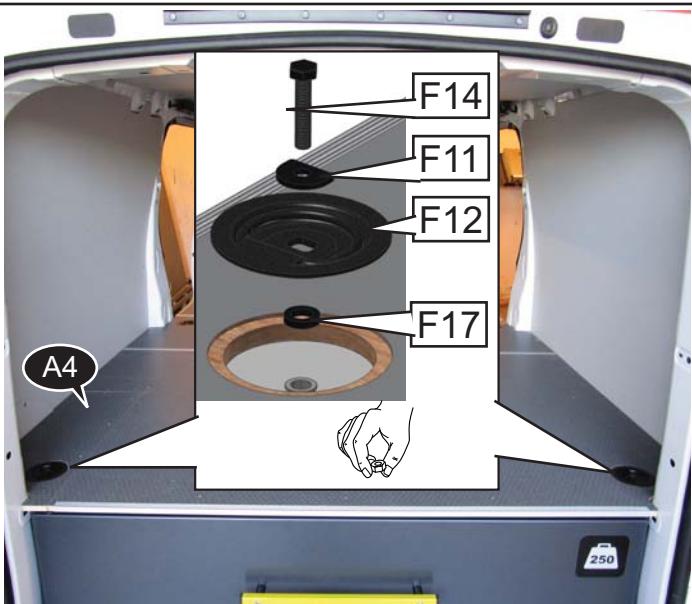
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RH

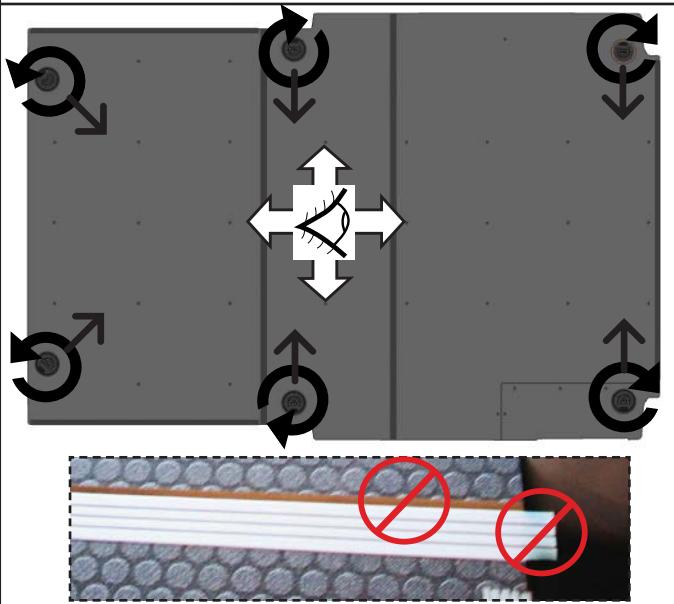


37.**38.****39.****40.****41.****42.**

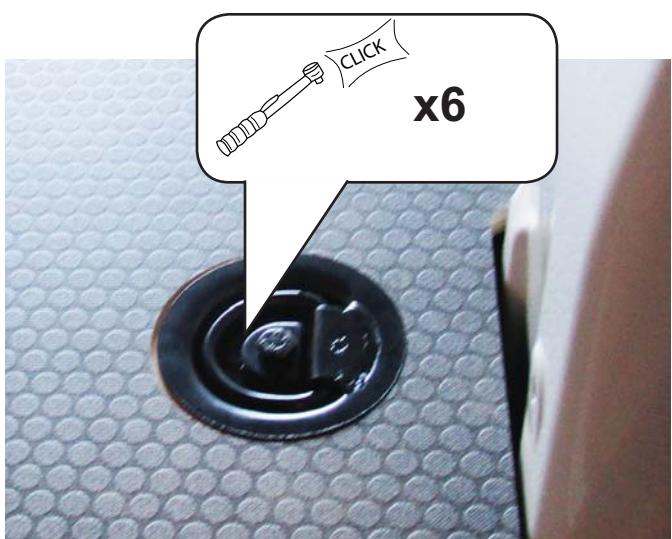
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44.



45.



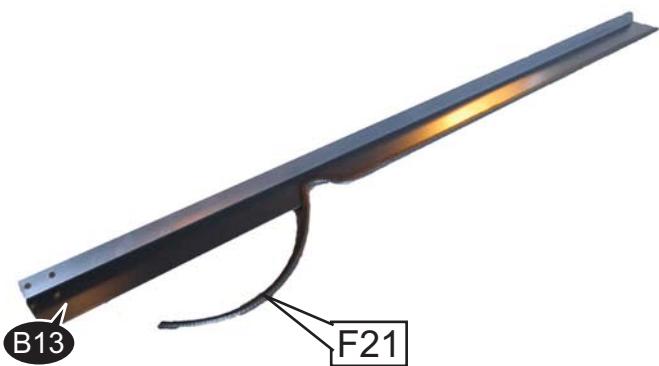
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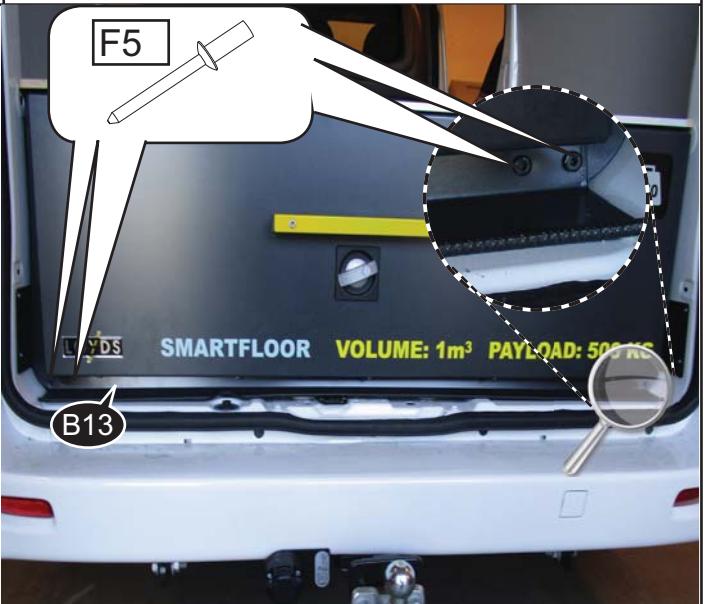
47.



If rear door is swing-up, use supplement kit from page 3.

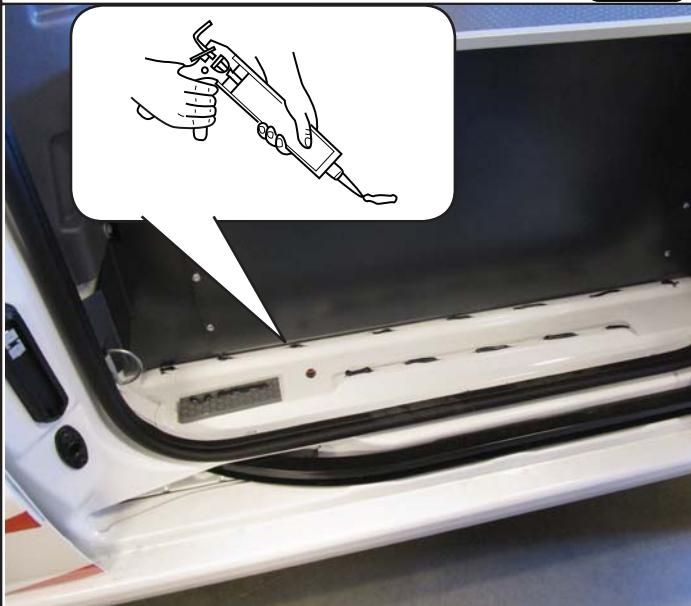


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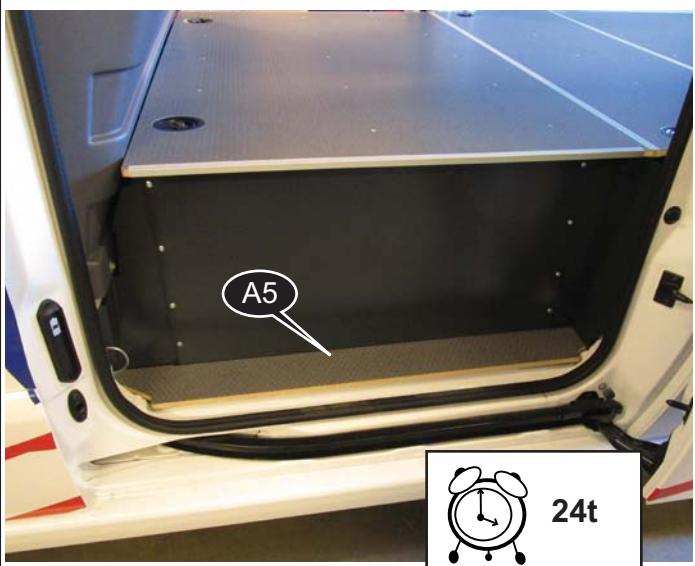
49.

LH



50.

LH



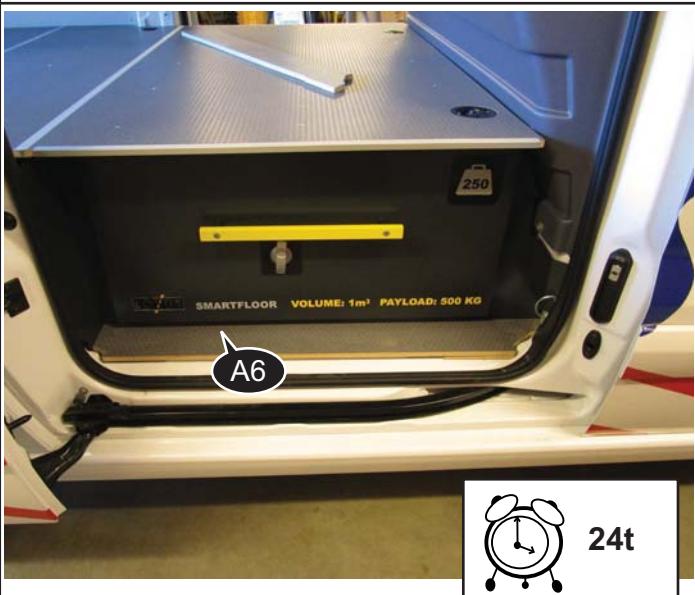
51.

RH



52.

RH



53.

